



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-3L08
Job Sheet 182665



Part No: D3281-3L08

Job Qty: 2 ea

Part Name: Floor Protector, Aft LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev. A 10.02.24 New Issue LL Ipp Rev, B Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
110	Purchasing	2 pcs		9/26/18	0.00	0.00	Purchasing			SEP 27 2018
140	Packaging	2 pcs		9/26/18	0.00	0.00	Packaging2			SEP 27 2018
150	QC	2 pcs		9/26/18	0.00	0.00	QC6			OCT 05 2018 68
170	Packaging	2 pcs		9/26/18	0.00	0.00	Packaging3-1			OCT 05 2018 9-89
180	QC21-SA	2 Ea		9/26/18	0.00	0.00	QC21			OCT 05 2018 21

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 150 - QC6- All purchased or subcontracted products

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

PO 040932 x 2 R h 05 SEPT 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3281-3L08P	Floor Protector, Aft LH	2 pcs (1 ea)	110-Purchasing	5114267
MLEXS.118-90318-08	Lexan Sheet (Clear)	10.6600 sf (5.33 ea)	110-Purchasing	5114268

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-3L08P	2	0	0
	MLEXS.118-90318-08	11	1,121	0

Part Specifications

Specifications could not be found.



Container No: S114269



Part: D3281-3L08

Job No: 182665

Serial No/Batch: S114269

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/29/18 2:21 PM Dart.lajeunesse.marie

Date: 09/27/18

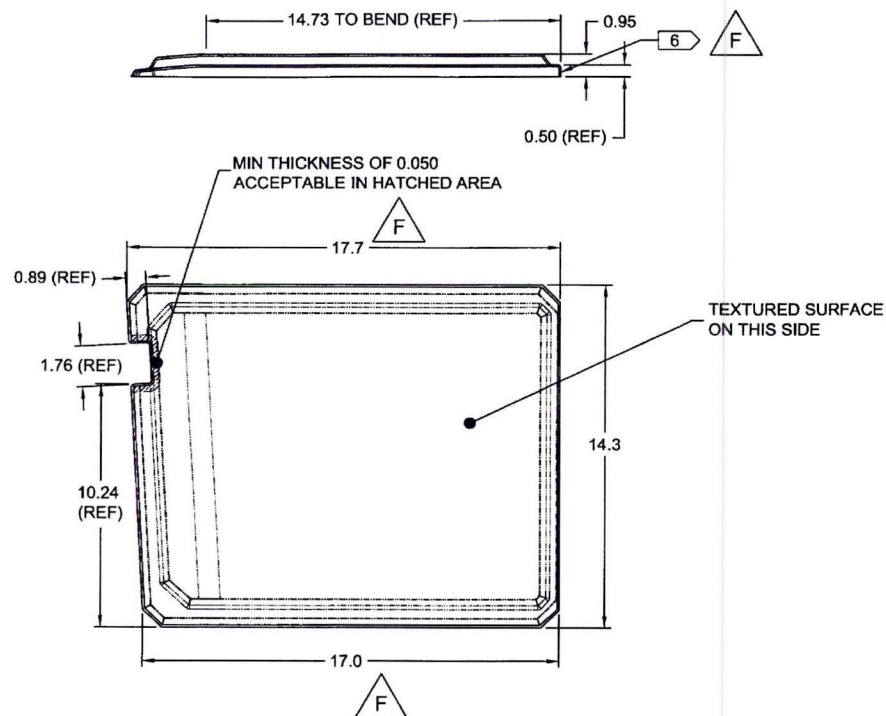
DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

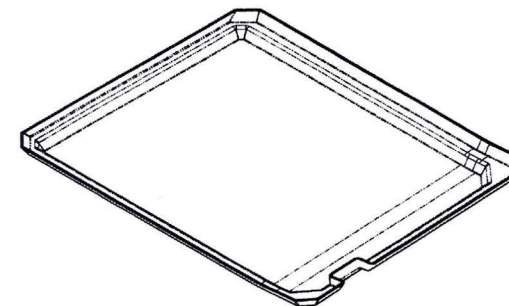
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



D3281-3 FLOOR PROTECTOR



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 182665 M5
180829

RELEASE
2010-11-25

NOTES:

- 1) MATERIAL: -3L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-3L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-3Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-3L02 = 0.87 lb D3281-3L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-3T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3281	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FLOOR PROTECTOR	NTS
DATE	10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040932**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO040932
PO Date: 9/5/18
Due Date: 9/26/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182662	D3281-1L08P			Floor Protector, Fwd LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	9/26/18	2 pcs	0 pcs	2 pcs	\$100.00/pcs	\$200.00
							2x	SEP 27 2018					
2	182664	D3281-2L08P			Floor Protector, Fwd RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	9/26/18	2 pcs	0 pcs	2 pcs	\$100.00/pcs	\$200.00
							2x	SEP 27 2018					
3	182665	D3281-3L08P			Floor Protector, Aft LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	9/26/18	2 pcs	0 pcs	2 pcs	\$100.00/pcs	\$200.00
							2x	SEP 27 2018					
4	182666	D3281-4L08P			Floor Protector, Aft RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	9/26/18	2 pcs	0 pcs	2 pcs	\$100.00/pcs	\$200.00
							2x	SEP 27 2018					

Grand Total: \$800.00

Order Notes

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

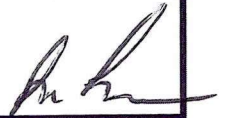
A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



Plex 9/5/18 8:54 AM dart.Lussier.Patrick

PLAS-TECH
Think Plastics™

115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 31347
Shipment Date: 09/26/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
Attn: DALE BATES
T Buyer Contact: PATRICK LUSSIER
O

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
Attn: PATRICK LUSSIER
T
O

Purchase Order
40932
Carrier Account #
151793240

Sales Order
SO-025230

Incoterms
EX WORKS

Payment Method
COL
Tracking Number
773326084120

Ship Via
FEDERAL EXPRESS - Ground

Item Number Revision	Description	Quantity Shipped	UOM
D3281-1L08P ✓ Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	2 ✓	EA
D3281-2L08P ✓ Rev.: F	FLOOR PROTECTOR, FWD RH AS PER DWG D3281 REV. F B163792	2 ✓	EA
D3281-3L08P ✓ Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	2 ✓	EA
D3281-4L08P ✓ Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	2 ✓	EA

DAS
68
9-89

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 40932

SO # 025230

Part #	D3281-1L08P ✓	Qty.	2 ✓	Batch #	-001
Description	FLOOR PROTECTOR, FWD LH (REF 50-022158-004)	Material usage	STOCK	Lot#	0007247885
Part #	D3281-2L08P ✓	Qty.	2 ✓	Batch #	-002
Description	FLOOR PROTECTOR, FWD RH	Material usage	1 SHEET	Lot#	0007247885
Part #	D3281-3L08P ✓	Qty.	2 ✓	Batch #	-003
Description	FLOOR PROTECTOR, AFT LH	Material usage	OFF CUT	Lot#	0007247885
Part #	D3281-4L08P ✓	Qty.	2 ✓	Batch #	-004
Description	FLOOR PROTECTOR, AFT RH	Material usage	OFF CUT	Lot#	0007247885
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

DAS
68
9-89

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: SEPT 26, 2018

C OF C # 084

Page: 1 of 1

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